



FITTING INSTRUCTIONS TO SUIT
PACEMAKER HEADERS part no. PH 5315 PH 5325

IMPORTANT the engine mount plates play a very important role in the correct positioning of these headers. **PACEMAKER** will only guarantee fitment if -
1) the original genuine factory engine mount plates are used or
2) **PACEMAKER** replacement engine mount plates (part no PEMP 350) are used, and only when the engine mount plates are installed to the correct side of the vehicle. (the drivers side or right hand engine mount plate is 1 3/4" high and the passenger or left hand side engine mount plate is 1 1/4" high)

The **PACEMAKER** engine mount plates are clearly stamped RH and LH respectively.

These headers are designed to fit HQ Holdens with small block Chevrolet engines.
These headers will fit manual and automatic HQ Holdens as produced by G.M.H.
These headers will fit with genuine (GM) angled spark plug heads
These headers will not fit with Air conditioning (refer to **PACEMAKER** part no PH 5310)
Note with column shift automatic vehicles, linkage modification is necessary.

Remove + battery lead
Remove spark plug leads and remove spark plugs
Remove standard manifolds

LH side

Remove oil filter
If manual, disconnect slave cylinder
Place silastic onto gasket and hang from rear bolt
From underneath slide header up and into position
Bolt up tight
Replace (slave cylinder) oil filter spark plugs and spark plug leads

RH side

Remove starter motor
Place silastic onto gasket and hang from rear bolt
From underneath slide header up and into position
Place remaining bolts into header but do not bolt up tight
Refit starter motor and electrical cable
Bolt up header tight
Replace spark plugs and spark plug leads