

# *Castlemaine* **ROD SHOP**

## HOLDEN GEMINI CHASSIS KIT

### FITTING INSTRUCTIONS

1. Remove bolts from rear trailing arms.
2. Remove nut from the lower control arms, place tapered washer over the bolt and tighten bolt into the front of the chassis rails.
3. Insert 3/8" x 3 3/4" bolts through the rear of the chassis rails into the rear trailing arm bracket.

**NOTE:**

***Insert 3/8" x 3 3/4" bolts with the thread of bolt facing into the centre of the car.***

4. Drill two (2) holes through rear trailing arm brackets.
5. Drill two (2) holes above lower control arm.
6. Undo bolts on the front of the diff mount, remove body spacers .
7. Place rear tie bar in to position.
8. Remove gearbox crossmember and refit with supplied crossmember.

**NOTE:**

***You may need to cut down two (2) 3/8" unf x 3/4" bolts to 5/8" Long.***



