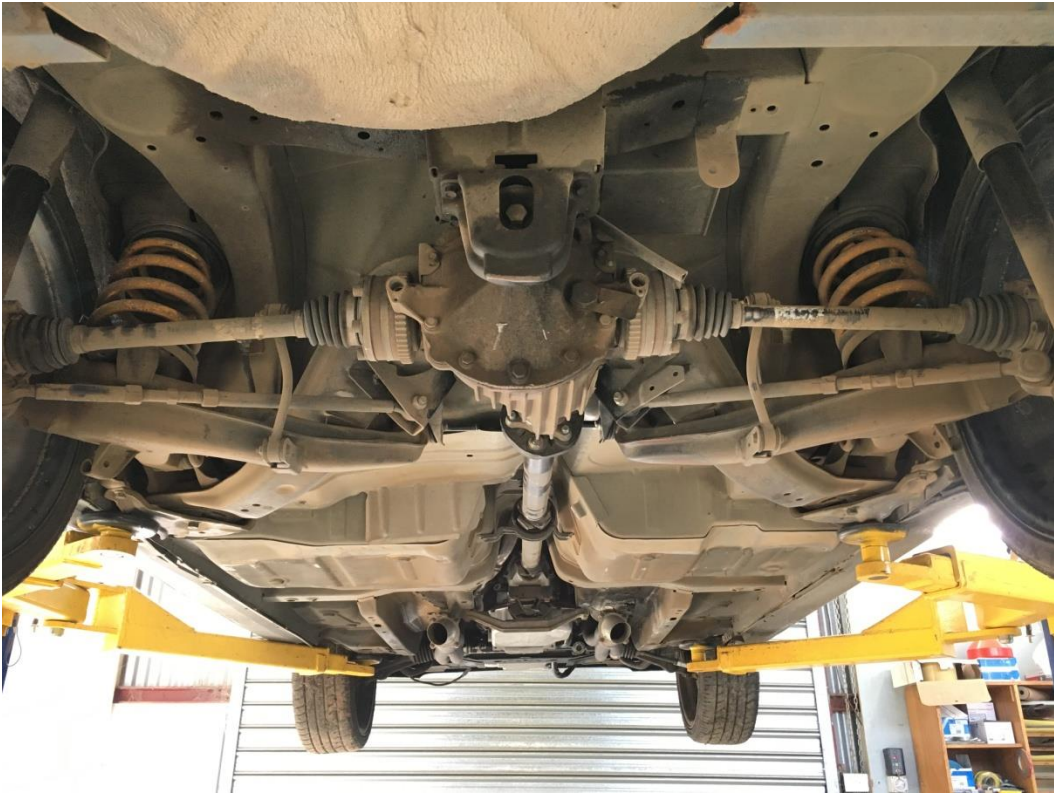


# VT- VZ COMMODORE 9 INCH DIFF KIT

Remove standard IRS cradle, diff, shocks etc





With the IRS set up removed mark and cut the diff mount flush with the rail







This photo shows the rail once diff mount has been removed.



Hold Coil over mount plate up to align standard holes in the rails.



Standard holes in the rail are shown.



Drill holes all the way through using a 15mm drill, Making sure drill stays Square





Drill out the top holes to 20mm from inside the boot from the 15mm hole drilled through





Place top plate in holes drilled in the boot



Place coil over mount plate on bolts from the top mount plate in boot, when bolting up ensure crush tube bottom out, this will cause the floor to re-shape itself once tight.



The new cradle mount will bolt in to the factory mounting bolt holes.









# VT-VZ COMMODORE IRS 9" REPLACEMENT BOLT KIT

## - CONTROL ARM & PANHARD

20 X 5/8" THICK MOUNT WASHERS

9 X 5/8" UNF X 3 1/2" BOLTS

10 X 5/8" UNF NYLOC NUTS

## - COIL OVERS (TOP / BOTTOM)

4 X 1/2" UNF X 2 3/4" UNBRAKO BOLTS

4 X 1/2" UNF NYLOC NUTS

## -LOWER COIL OVER BRACKET

4 X 3/8 UNF X 1 1/4" BOLTS

4 X 3/8" UNF NYLOC NUTS

## - FRONT CRADLE MOUNT

2 X M10 X 1.25 X 70 BOLTS

4 X M10 X 1.25 X 30 BOLTS

6 X M10 SPRING WASHERS

6 X M10 FLAT WASHERS

2 X M14 X 1.5 X 40 UNBRAKO BOLTS

2 X M14 SPRING WASHERS

2 X M14 FLAT WASHERS

## - FLOOR PLATES

8 X 1/2" UNF X 4" BOLTS

8 X 1/2" UNF NYLOC NUTS